

CONTRACT RESEARCH

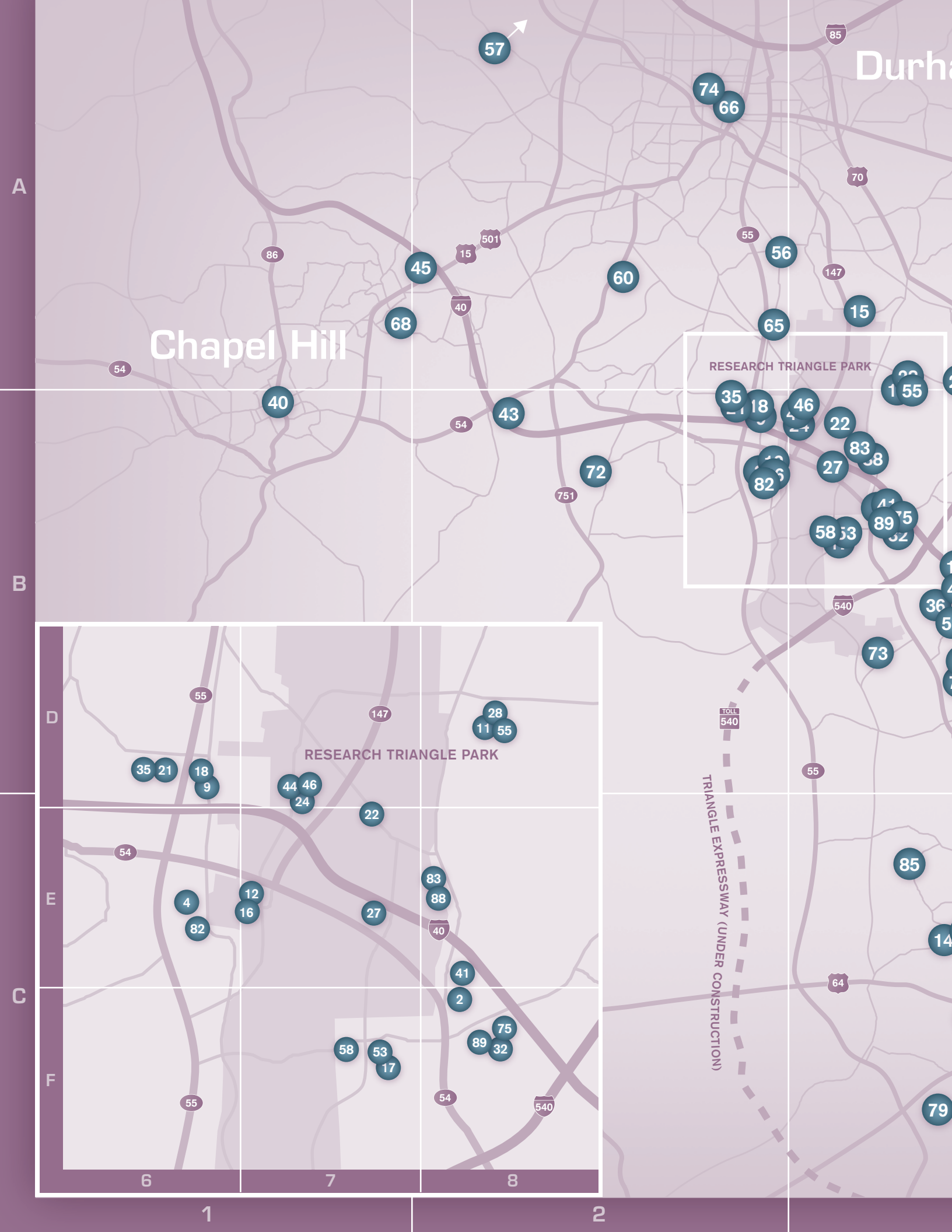
PRODUCT DEVELOPMENT

CONTRACT MANUFACTURING

REGULATORY CONSULTING

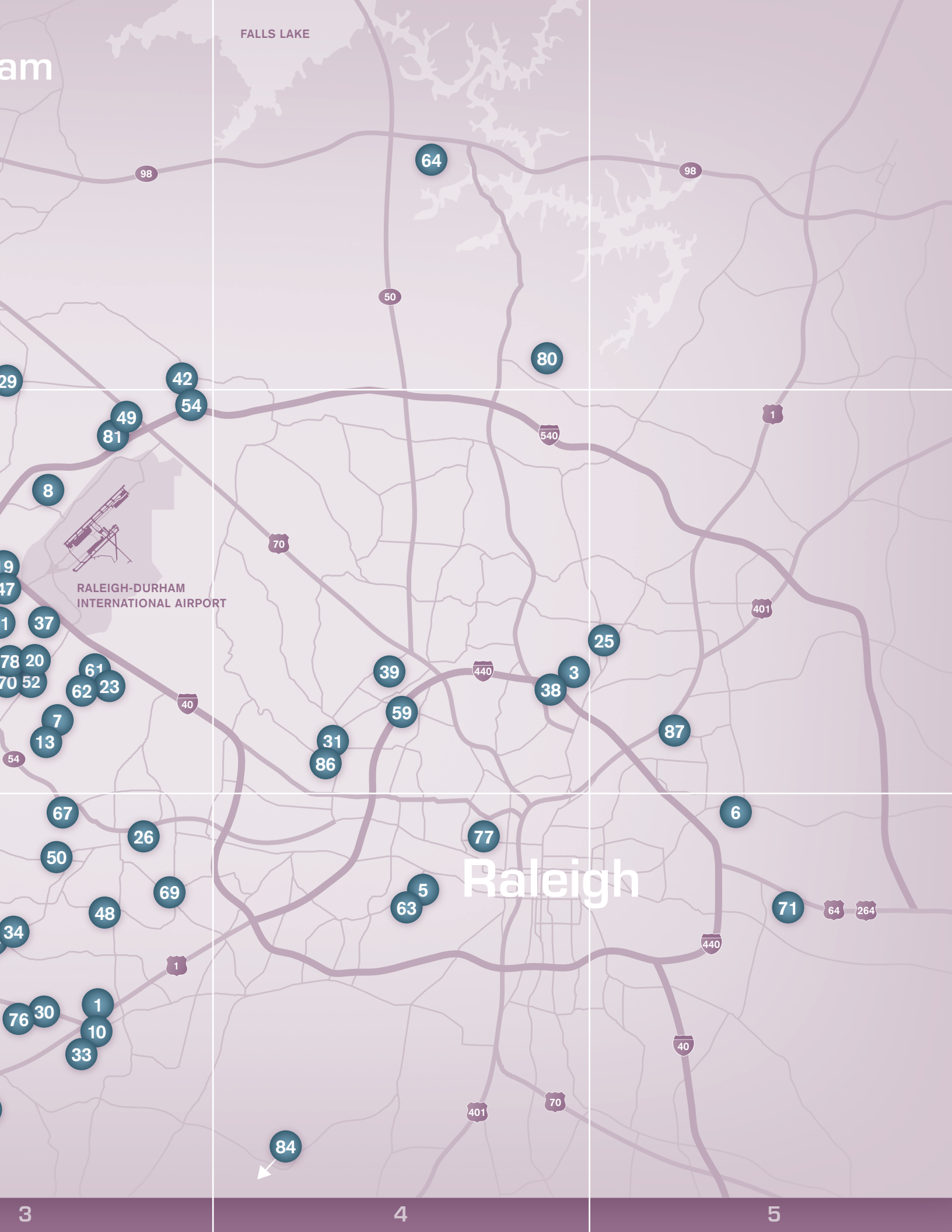
WAKE COUNTY * RESEARCH TRIANGLE





am

FALLS LAKE



29

64

98

98

50

80

42

54

49

81

8

RALEIGH-DURHAM INTERNATIONAL AIRPORT

70

540

1

9

17

1

37

78

70

20

52

61

62

23

7

13

54

39

440

25

38

3

401

87

31

86

59

6

67

50

26

77

69

5

Raleigh

63

71

64

264

34

440

1

76

30

1

10

33

40

84

401

70

3

4

5



INDEX OF FEATURED ORGANIZATIONS

Contract Research

1.	A10 Clinical Solutions, Inc.	C3
2.	AAI Pharma, Inc.	B3, F8
3.	Alpha-Gamma Technologies, Inc.	B4
4.	Analytical Solutions, Inc.	B2, E6
5.	Appealing Products, Inc.	C4
6.	BloCI Systems, Inc.	C5
7.	BioLink Life Sciences, Inc.	B3
8.	Burleson Research Technologies	B3
9.	Cato Research, Ltd.	B2, D6
10.	Cetero Research	C3
11.	Charles River Laboratories, Inc.	A3, D8
12.	ChemoGenics Biopharma, LLC	B2, E7
13.	CiVentiChem	B3
14.	ENCO Analytic, Inc.	C3
15.	Enthalpy Analytical, Inc.	A3
16.	Eton Bioscience, Inc.	B2, E7
17.	Experimental Pathology Laboratories, Inc.	B3, F7
18.	Expression Analysis, Inc.	B2, D6
19.	Fulcrum Pharma, PLC	B3
20.	Gentris Clinical Genetics, Inc.	B3
21.	Health Decisions	B2, D6
22.	Howard Associates, LLC	B3, E7
23.	i3 Global	B3
24.	ICON Clinical Research	B3, D7
25.	INC Research, Inc.	B5
26.	Integrated Clinical Trial Services, LLC	C3
27.	Integrated Laboratory Systems, Inc.	B3, E7
28.	Kendle International, Inc.	A3, D8
29.	Laboratory Corp. of America® Holdings	A3
30.	Neeman Medical International, Inc.	C3
31.	North Carolina Clinical Research	B4
32.	Novella Clinical	B3, F8
33.	Ockham Development Group, Inc.	C3
34.	Paradigm Organics, LLC	C3
35.	Parexel International Corp.	B2, D6
36.	Pharmaceutical Product Development, Inc. (PPD)	B3
37.	Piedmont Research Center	B3
38.	PMG Research	B4
39.	PRA International	B4
40.	ProTrials Research	B1
41.	Quintiles Transnational Corp.	B3, E8
42.	Research Triangle Park Laboratories, Inc.	A3
43.	Rho	B2
44.	SRA Global Clinical Development, LLC	B3, D7
45.	Stat-Tech Services	A2
46.	StatWorks, Inc.	B3, D7
47.	Synteract, Inc.	B3
48.	TAB Clinical Trials	C3
49.	Trio Clinical Research, LLC	B3

Product Development

50.	Applied Technologies, Inc.	C3
51.	Asymchem Laboratories, Inc.	B3
52.	Catalent Pharma Solutions, Inc.	B3
53.	Cirrus Pharmaceuticals, Inc.	B3, F7
54.	FineLine Prototyping	B3
55.	Gilero Biomedical	B3, D8
56.	Gorbec Pharmaceutical Services, Inc.	A2
57.	KBI Biopharma, Inc.	A2
58.	Kowa Research Institute, Inc.	B3, F7
59.	ModernTech Mechanical	B4
60.	Palmetto Biomedical	A2
61.	PharmaDirections, Inc.	B3
62.	PharmaNet Development Group, Inc.	B3
63.	Premitec, Inc.	C4
64.	Scintellix, LLC	A4
65.	SCYNEXIS, Inc.	A2
66.	Tackle Design, Inc.	A2
67.	Touchstone 3D Services	C3
68.	Toxicology Services	A1
69.	Trana Discovery, Inc.	C3
70.	TriE Medical, Inc.	B3

Contract Manufacturer

71.	Accurate Machine and Tool Co.	C5
72.	Better Medicines, LLC	B2
73.	Merck BioManufacturing Network	B3
74.	Nortech Systems (Formerly TriVirix International)	A2
75.	Patheon, Inc.	B3, F8
76.	Rockwell Automation Life Sciences	C3
77.	Stainless Steel Fabrications	C4
78.	Unit Dose Solutions, Inc.	B3
79.	Weststar, Inc.	C3

Regulatory Consulting

80.	BioTechnology Transfer, LLC	A4
81.	Campbell Alliance	B3
82.	Kymanox	B2, E6
83.	Pharmaceutical Strategic Initiatives, LLC	B3, E8
84.	PharmaLogika, Inc.	F5
85.	PharmaSys, Inc.	C3
86.	PharmEng Technology, Inc.	B4
87.	Purity Systems, Inc./Purity Systems Caribe, Inc.	B5
88.	Regulatory Presentation Management	B3, E8
89.	TCG Biopharma	B3, F8